

# **ZEBRA**

# SUGGESTED APPLICATIONS

 Labeling of packaging material including corrugate, plastic, glass, and metal



Use in lawn and garden centers



Short term outdoor labeling



Work in process labeling



Laboratory labeling



Replacement of thermal transfer labeling applications

# ThermaLock 4000D

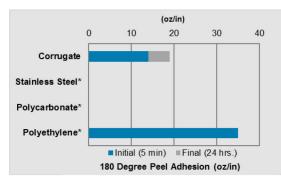
## **FEATURES**

- Direct thermal, premium, silver polypropylene label with a permanent acrylic adhesive
- · Resistant to most chemicals
- Up to 18 months outdoor exposure
- · Prints well at speeds up to 6 in/sec
- Meets FDA 175.105 for indirect food contact requirements
- Available in silver (10022704RM)

#### **MATERIAL CONSTRUCTION**

Component	Description	Caliper
Facestock	Glossy silver polypropylene film	3.0 mil
Adhesive	Removable, acrylic- based	0.5 mil
Liner	40 lb. semi-bleached, kraft stock	2.3 mil
	TOTAL ± 10%	5.8 mil

#### **ADHESIVE STRENGTH**



<sup>\*</sup>Attraction between adhesive and surface is so great that the facestock rips.

### **TEMPERATURE PERFORMANCE**

Minimum Application Temperature	Service Temperature	Optimal Storage Conditions
25° F (-4° C)	-65° F to 248° F (-54° C to 120° C)	72° F (22° C) at 50% RH

#### **EXPECTED EXTERIOR LIFE**

Up to 18 months

#### **CHEMICAL RESISTANCE**

	Chemical	Direct Thermal
Weak	Blood	
	Body Fluid	
	Salt Water	
	Water	
	Window Cleaner	*
Moderate	Alcohol	*
	Ammonia	•
	Bleach	•
	IPA	*
Harsh	Gasoline	*
	Grease	NR
	Oil	NR
Extreme	Acetone	*
	IR Reflow	•
	MEK	*
	TCE	*
	Xylene	*

Recommended
 Test in Your Application NR Not Recommended

All products should be pre-tested to ensure it meets all intended requirements of specific end-use applications.

Product Performance and Suitability: The information contained in this document is to be used for guidance only and is not intended for use in setting specifications. All purchasers of Zebra products shall be solely responsible for independently determining if the product conforms to all requirements of their unique application.

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05/2018

<sup>\*</sup>These chemicals cause a temporary color change which reverses usually within 4 hrs when the chemical evaporates. Before using ThermaLock 4000D with chemicals, customer testing is recommended.